

Date: Thursday, 23/10/2008 1:22:45 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Drawing Name : 205 SKID INSTALLATION KIT
 Number : 42894
 Part Number : D205634015
 Issue Number : 12519
 Drawing Number : IIN D205-634 REV D
 S.O. Number :
 Project Number : N/A
 This Issue : 23/10/2008 S.O. No. :
 Drawing Revision : D
 Prsht Rev. : NC
 First Issue : / / Type : SKIDTUBES
 Previous Run : 42893
 Material :
 Written By :
 Due Date : 01/02/2009 Qty: 1 Um: Each
 Checked & Approved By : JLD 08-10-23
 Comment : Est Rev:A New Issue 00-04-04 EC
 Est Rev:B 08-08-12 now @ chg 005 (DSI 9417) DD verified
 by:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



H for JLD 08.11.28



Comment: Photocopy D205-634 bluefile & type labels per PPP D205-634-015 CHG 005

8/08/12/17

2.0 42894A SKID TUBE ASSEMBLY



Comment: Sub-Component SKID TUBE ASSEMBLY

1 x D205-634-045 Batch *42894A*

SO

3.0 K10003 Saddle, D205-634-011



1541556 *RT Back in stock*



SO (X)

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

D205-634-011 Saddle Kit

43824

8/12/17

4.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



SO 8/12/17 *1541556*



SO (X)

Comment: INSPECT 100% KITS FOR COMPLETENESS

42894

8/12/17

5.0 PACKAGING 1 PACKAGING RESOURCE #1



(X)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-634-015

Location:

PPP Rev: *4*

8/12/17

SO

B42894A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/18 *HA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF- 08-12-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries